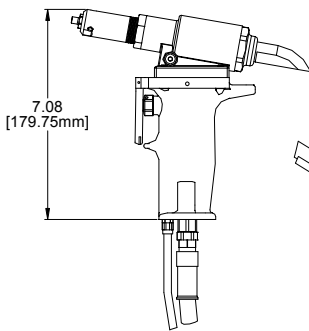
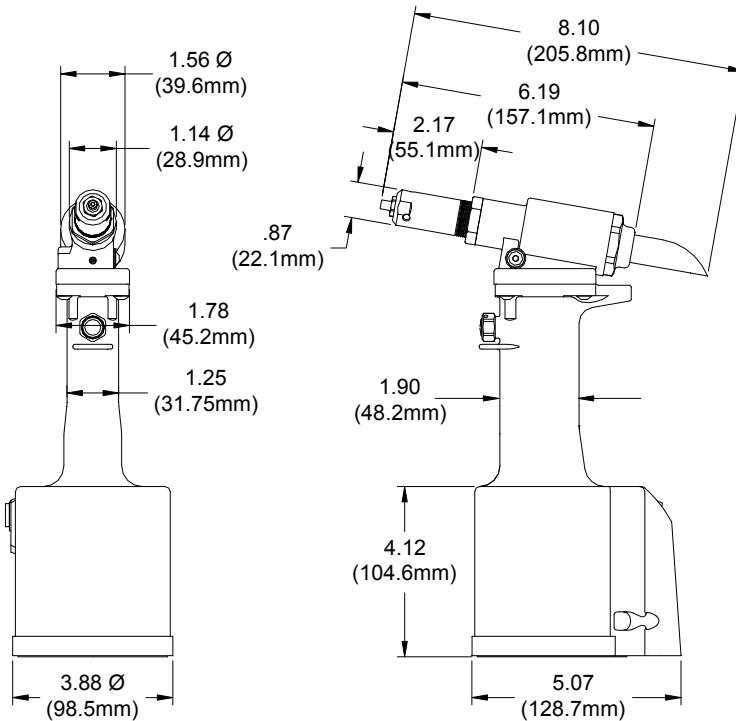


GBP703E SERIES INSTALLATION TOOLS

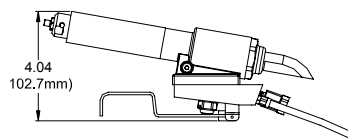
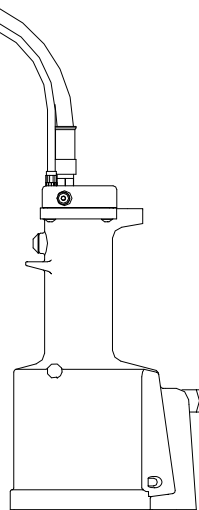
GBP703E

Stroke - .780"
 Hand held weight - 4.50 lbs.
 Entire tool weight - 4.50 lbs
 Pull load - 2,200



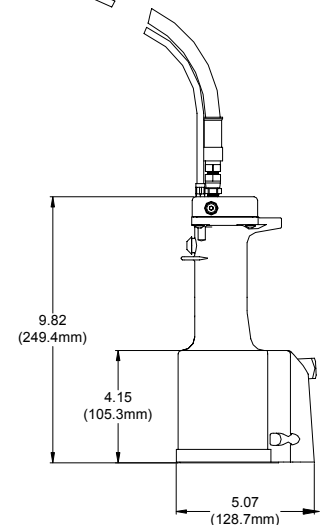
GBP703ESH

Stroke - .800"
 Hand held weight - 2.00 lbs.
 Entire tool weight - 7.25 lbs
 Pull load - 2,200



GBP703ESR

Stroke - .780"
 Hand held weight - 1.50 lbs.
 Entire tool weight - 4.50 lbs
 Pull load - 2,200



GAGE BILT
 MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

44766 Centre Court (586) 226-1500
 Clinton Twp. MI 48038 (586) 226-1505 Fax
 e-mail: solutions@gagebilt.com / www.gagebilt.com

DESCRIPTION

The GBP703E series are pneumatic-hydraulic tools designed specifically for the efficient installation of a wide range of blind rivets. They can be operated in any position with one hand. They have a rated pull load of 2200 pounds with 90 psi air pressure at the air inlet.

The GBP703ESH and GBP703ESR riveters offer a unique "split" system providing the operator with an ergonomic tool with reduced hand held weight, as shown below.

The GBP703E series riveters operate on a wide range of air pressure, with 90 to 100 psi providing the maximum efficiency. At 90 lbs air pressure, the GBP703E series does not exceed 85 db (A) and consumes 3 cfm at 20 cycles a minute.

The GBP703E series riveters are furnished with nose assembly 6N-743-20 and spare nose tip 10202 and follower 40307 to convert to 4N-743-20 nose assembly.

OPTIONS

The GBP703E series riveters may be ordered with a vacuum system. Gage Bilt offers two varieties (see below)

Order GBP703E series riveters with the proper rivet specification by adding the appropriate suffix (see selection chart).



GBP703E SERIES SELECTION CHART



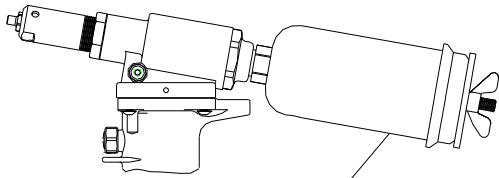
RIVET	DIA.	NOSE ASSEMBLY	NOSE TIP 1	JAW	FOLLOWER	DESIGNATION
AVEX (1624 PROTRUDING HEAD)	3/16	AV6-743-24 2	10141	30824	48808	AV6
AVEX (1624 COUNTERSUNK HEAD)	3/16	6C-743-24 2	10141-1	30824	48808	6C
KLAMPITTE (STRUCTURAL) RIVET	3/16	6KT-743-20 1	10263	30537	40605	6KT
	1/4	8KT-743-24 2	10262	30824	48808	8KT
MACHINE SCREW RIVET	5MM	MSSM-743-20 1	10332	30537	40605	5MM
MONOBOLT RIVET	3/16	MB06-734A-20 2,5	10210	36801	48808	MB06
	1/4 3	MB08-734-20 2,5	10213	30833	48808	MB08
NUTPLATE RIVET CCR244/264/274 BACR15DR MS20600	3/32	3NP-743-20 1	10231	30537	40307	3NP
	1/8	5N-743-20 1	10203	30537	40605	5N
OPEN END CLOSED END NAIL RIVET	3/32	3N-743-20 1	10201	30537	40307	3N
	1/8	4N-743-20 1	10202	30537	40307	4N
	5/32	5N-743-20 1	10203	30537	40605	5N
	3/16	6N-743-20 1	10204	30537	40605	6N
STAINLESS STEEL OPEN END, CLOSED END NAIL RIVET	1/4 3	8Z-743-24 2	10211	30824	48808	8Z
	5/32	5SS-743-24	10203	30849	40871	5SS
PLASTIC SPLIT RIVET	3/16	6P-743-20 1	10167	30537	40605	6P
	1/4	8P-743-24 2	10166	30824	48808	8P
T RIVET	3/16	6T-743-20 1	10209	30537	40605	6T
	1/4 3	8T-743-24 2	10286	30824	48808	8T
TLR RIVET	1/4	8TLR-743-24 2	10246	30537	48808	8TLR

SELECTION CHART FOR PROTRUDING HEAD ONLY

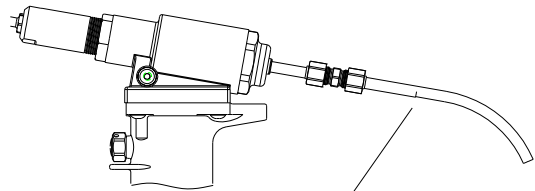
RIVET	DIA.	NOSE ASSEMBLY	NOSE TIP 1	JAW	FOLLOWER	DESIGNATION
SERRATED STEM STRUCTURAL RIVET	3/16	PH6-734A-20 2,5	10248	36801	48808	PH6
	1/4 4	PH8-734-20 2,3,5	10205	30833	48808	PH8

- 1) YOU CAN CHANGE THE 703 NOSE ASSEMBLY (INCLUDED WITH TOOL) TO INSTALL OTHER FASTENERS BY PURCHASING NOSE TIP SHOWN AND USING APPROPRIATE FOLLOWER SHOWN.
- 2) NOSE ASSEMBLIES WITH A 743-24 DESIGNATION, I.E. 8Z-743-24, MUST BE ORDERED AS COMPLETE NOSE ASSEMBLY.
- 3) ALUMINUM RIVET STEEL MANDREL ONLY (100 PSI REQUIRED FOR ALL 1/4" STEEL RIVETS).
- 4) 1/4" ALUMINUM ONLY.
- 5) NOSE ASSEMBLIES WITH A 734 DESIGNATION, I.E. PH6-734-20, ARE FOR SERRATED STEM RIVETS ONLY. IF YOU ARE PULING BOTH SMOOTH AND SERRATED STEM RIVETS YOU MUST ORDER THE NOSE ASSEMBLY WITH A 743 DESIGNATION, I.E. MGL06-743-24.

NOTE: THE LAST 2 DIGITS OF THE NOSE ASSEMBLY REPRESENTS THE LENGTH THE NOSE EXTENDS FROM THE TOOL. I.E. -20 = 2.0 INCHES



"V" DESIGNATION = PINTAIL COLLECTOR BOTTLE



"VT" DESIGNATION = PINTAIL EVACUATION TUBE

HOW TO ORDER GBP703E SERIES TOOLS

